

RECOATING POOL STEPS WITH RAMUC®

This technical bulletin provides a comprehensive, step-by-step guide to revitalizing old and weathered thermoplastic and fiberglass pool steps used in vinyl liner swimming pools. The process outlined is designed to help pool professionals and DIY enthusiasts restore the appearance and functionality of pool steps without the need for replacement.

Paint Product: 1 Gallon of Ramuc HB31 High Build Epoxy Pool Paint

Product – White 913231101, Dawn Blue 913232801, Ocean Blue 913231701, Glacier Blue 913231601

Prep Products: Ramuc Clean and Prep Solution, Ramuc Epoxy Patching Compound, Ramuc Thinner

Product – Clean and Prep Solution 9306000001, Epoxy Patching Compound 922300001, Thinner 9221000m01

Sundries: 2" natural bristle brushes, 6" x 1/2" mini paint roller covers, 6" roller frame, 7-inch roller tray, 60 grit sandpaper, drill mixer

Prep 1: Apply Ramuc Clean and Prep Solution and scrub entire surface to remove all dirt, grime, pool chemicals, etc. Rinse the entire surface thoroughly and allow to dry.

Prep 2: Make necessary repairs to cracks, gouges or holes in the steps using Epoxy Patching Compound following instructions. Sand the entire surface with 60 grit sandpaper to achieve a visible etch profile. Remove all sanding dust and wipe clean with Ramuc Thinner and allow to dry.

Coating: Convert the HB31 Epoxy by mixing Parts A and B completely. Use a drill mixer to completely mix the two components. Follow label directions on mixing and induction time.

Application: Apply the epoxy using roller and brush (if needed). You can easily coat a set of steps within the pot life of the coating. Tape off any adjacent areas not to receive coating.

Anti-Slip: Sprinkle a non-skid agent into the wet paint film after applied on all walking surfaces of the steps. This will provide anti-slip properties to those surfaces.

Cure Time: Follow label directions on cure time of the coating before raising water level of pool above steps.

Disposal: Allow any unused epoxy to dry and dispose of according to local regulations. Do not put wet paint in trash containers.

By following this process, pool owners and professionals can restore the aesthetic appeal and functionality of aging pool steps, extending their lifespan and reducing the need for costly replacements. This guide is ideal for anyone looking to breathe new life into their vinyl liner pool steps with professional-grade results.